

1

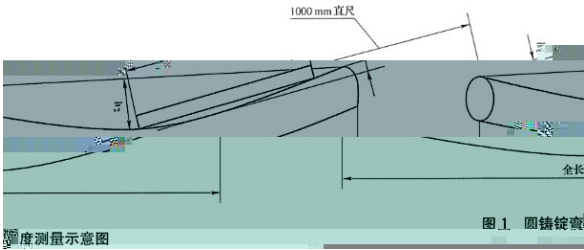
2

G

G

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= @ 9 @ .



圆度测量示意图

图 1 圆铸锭直

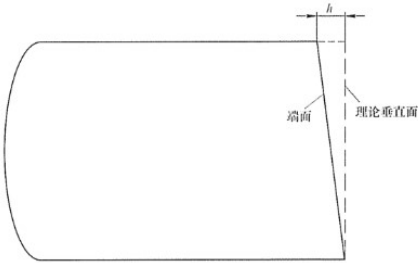


图 2 圆铸锭端面切斜度测量示意图

X
Y

X
Y

A

	%	

B

	%					1	2	
A								
B								
C								
D								